

VIRTUAL AMEU BRANCH MEETING

Introduction to CBI-electric: african cables

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Power by Innovation... Innovation Through Partnerships





- Founded in 1935 in Vereeniging, South Africa
- 1st company in the SA cable Industry to simultaneously obtain accreditation for:
 - ISO 9001:2015
 - ISO 14001:2015
 - ISO 45001: 2018 (Note replaces ISO 18001)
- B-BBEE Level 1 in terms of the new codes
 - 56.75% Black Ownership
 - 42.75% Black Woman Ownership
- Just over 562 employees
- Power Installation offices in
 - Gauteng,
 - Cape Town
 - Durban



Generic B-BBFF Verification Certificate

ATC (Pty) Ltd

1/a CBI-Electrical African Cables
Including Tank Industries and Power Installations

Registration Number: 1955/003773/07 Address: 1 Steel Road, Peacehaven, Vereeniging, 1939

	-evel C	me co	ontributor		
Scorecard Information	Actual Score	Target Score	Analysis	Results	
Ownership	25.00	25.00	Black Ownership Percentage	56.75%	
Management Control	9.31	19.00	Black Women Ownership Percentage	42.75%	
Skills Development	20.89	20.00	Black Designated Group Percentage	11.47%	
Enterprise and Supplier Development	40.84	42.00	Black Disabled Percentage	0.00%	
Socio-Economic Development	5.00	5.00	Black Youth Percentage	11.47%	
Total Score	101.04	111.00	Black Unemployed Percentage	0.00%	
			Black People Living in Rural Areas	0.00%	
Participated in Y.E.S Initiative	No		Black Military Veterans	0.00%	
Achieved Y.E.S Target & 2.5% Absorption	N/A		Modified Flow Through Applied	No	
Achieved 1.5 x Y.E.S Target & 5% Absorption	N/A		Exclusion Principal Applied	No	
Achieved 2 x Y.E.S Target & 5% Absorption	N/A		VAT Number	4750215859	
Empowering Supplier	Yes		Financial Year End	30/09/2021	
Procurement Recognition Level	136.00%		Effective Date Used	05 November 202	
Discounting Principle Applicable	No		Expiry Date	94 November 2022	
Recorded Procuretting Recognition Level	135,00%		Re-Issue Date	N/A	

















Low, Medium & High Voltage Cable

(Government has mandated that all underground electric cables should have a Local Content minimum % of 90% – made in South Africa by South Africans)













Cable Selection Criteria



Three basic criteria for cable selection

Cable current rating

Focus is on cables' ability to dissipate heat

- Standard conditions
- Non standard conditions

Volt drop

Very important in long LV installations (50m and above)

Theory

Fault carrying capability of the cable







High Voltage XLPE Cables



XLPE W/B, CSA, PE F2PC... Primary group code

...068 Finish code

Copper I Core 76000/132000V AFCAB SPEC

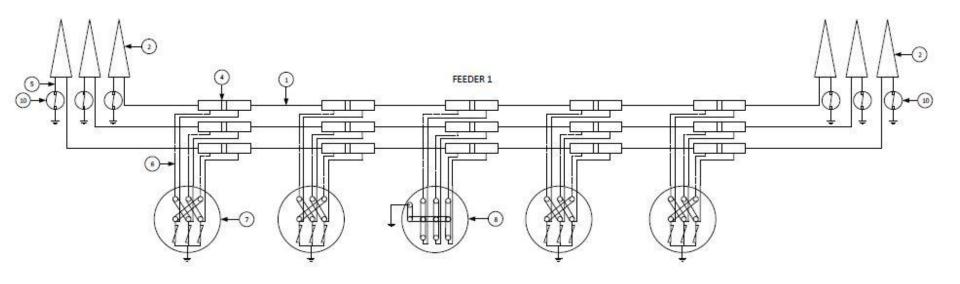
Single Point /Cross Bonded Cable Systems

Size Code	Units	1300	1400	1500	1630	1800	1999
Physical Dimensions:							
Conductor size	mm² nom	300	400	500	630	800	1000
Conductor Diameter	тт арр.	21.0	24.5	27.5	30.5	34.5	39.0
Insulation Diameter	тт арр.	70.5	70.0	71.0	73.5	78.0	83.5
Outer S/C Screen Diameter	тт арр.	74.0	73.5	74.5	76.5	81.0	86.6
CSA Diameter	тт арр.	94.0	93.5	94.5	96.5	101.5	107.0
Cable Diameter (D)	тт арр.	103.0	102.5	103.0	106.5	111.5	117.5
Cable Mass	kg/m app.	10.74	11.25	12.23	13.78	15.99	18.56
Gross Mass (500 m)	kg app.	6360	6619	7109	7883	8987	10274
Current Ratings:							
Flat Formation @ (2xD)							
In ground	Amps	570	648	735	829	925	1017
In air	Amps	817	956	1110	1276	1450	1626
Trefoil Formation							
In ground	Amps	539	608	683	761	836	904
In air	Amps	73 I	844	967	1096	1228	1354
Electrical Parameters:							
AC Resistance @ 90°C	Ω/km max	0.078	0.062	0.049	0.039	0.032	0.026
Capacitance	μF/km	0.143	0.158	0.176	0.187	0.199	0.212
Reactance (Flat)	Ω /km	0.202	0.193	0.201	0.196	0.192	0.187



So what does an HV cable installation design look like?







New Developments



Wind/Solar Farm Cable Range



- We offer:
 - Cable Collector System Design
 - Manufacture and Supply
 - Installation
 - Testing
- Cable Features:
 - Superior water blocking performance including conductor
 - Light weight and long lengths
 - SABS type test approval to SANS 1339
 - SABS short circuit tested to SANS 62271





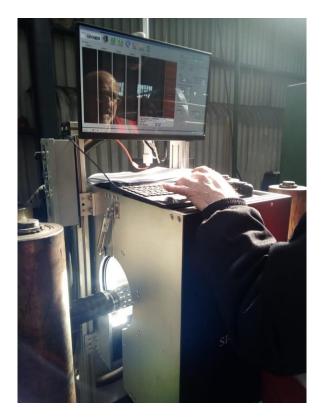


Optical Surface Inspection System





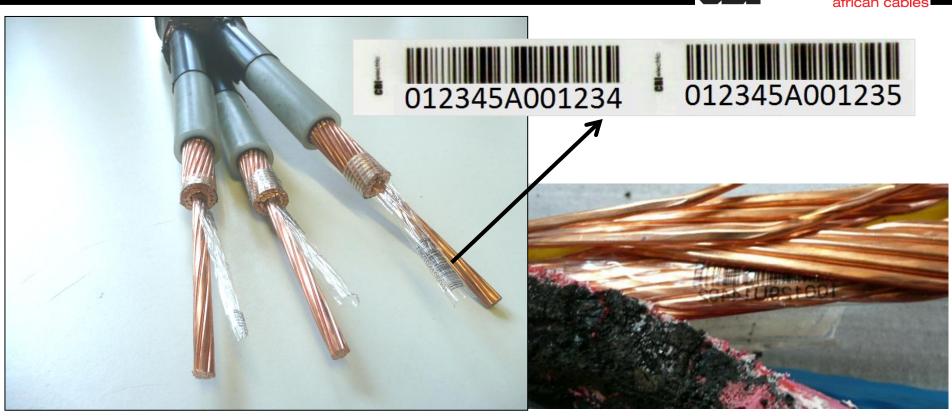






CBiD 1 – Anti-theft Strategy





Water-blocked Conductors



1



Water blocking strings enter strand at start

2



Water blocking strings enclosed under first copper layer

3

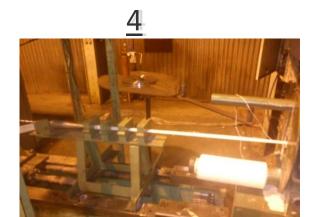


Water blocking tape wrapped over

Water-blocked Conductors







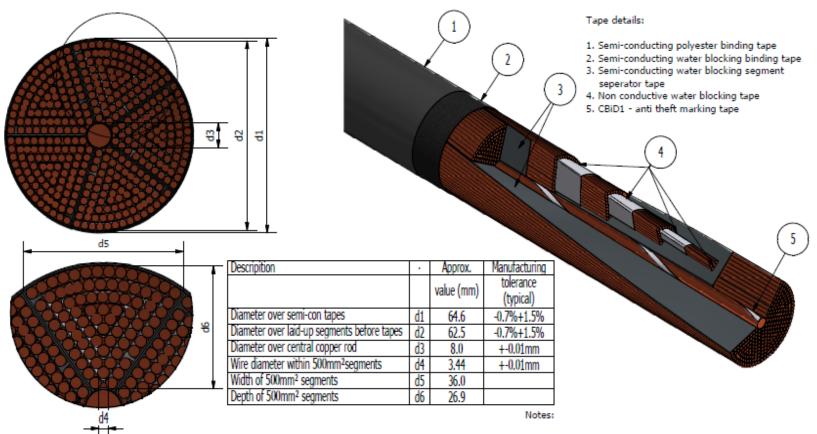
More water blocking tape wrapped over each layer of copper wire

Water blocking tapes

Water blocking strings

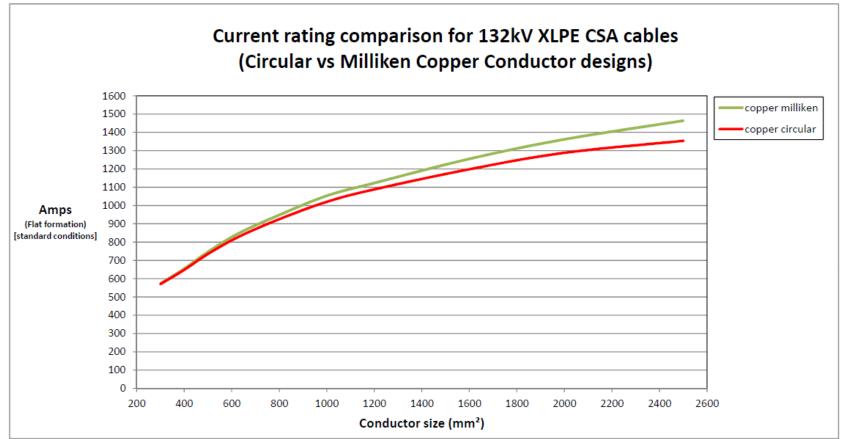
Large Conductors - Milliken Conductor Design













Vandal Proof Link boxes



Protects existing HV link boxes & fluid filled kiosks from vandalism and theft

Features:

- electronic locking system
- reinforced concrete base with steel insert
- no hinges, locks or holes on the outside
- cannot be opened with crowbars
- can be opened remotely from control centre
- using GPRS technology
- external power connection with 12V battery
- to open doors
- key tag with 20 digit number cannot be
- copied and are programmed to be area specific
- all entries can be reported to control centre
- heat sensors can be provided to trigger alarms
- if an attempt is made to cut with a cutting torch







Future Workshop Topics



- 1. Cable Standards
- 2. Cable Terminology and Construction
- 3. Cable Electrical Fundamentals
- 4. Basics of Cable Design
- 5. Types of Cables
- 6. Cable Current Rating
- 7. Cable Selection
- 8. Factors Influencing Current Rating
- 9. Cable Installation Best Practices
- 10. After Installation Testing



Turnkey HV Project Philosophy



